

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : 50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Product code : 000000000050491330

Unique Formula Identifier (UFI) : 9KU3-D1XF-A00T-AEJY

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Spraying
Coatings and related products

1.3 Details of the supplier of the safety data sheet

Company:
BASF Coatings France SAS
Z.I de Breuil-Le-Sec, Rue André Pomery
60480 Breuil-Le-Sec
France

Contact address:
BASF plc
4th and 5th Floors, 2 Stockport Exchange
Railway Road, Stockport, SK1 3GG
United Kingdom

Telephone: +44 161 475 3000
E-mail address: product-safety-coatings@basf.com

1.4 Emergency telephone

International emergency number:
Telephone: +49 180 2273-112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Flammable liquids, Category 3

H226: Flammable liquid and vapor.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

Skin sensitization, Category 1
Specific target organ toxicity - single exposure, Category 3, Respiratory system
Specific target organ toxicity - single exposure, Category 3, Central nervous system
Aspiration hazard, Category 1

H317: May cause an allergic skin reaction.
H335: May cause respiratory irritation.

H336: May cause drowsiness or dizziness.

Long-term (chronic) aquatic hazard, Category 3

H304: May be fatal if swallowed and enters airways.

H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H412 Harmful to aquatic life with long lasting effects.

Supplemental Hazard Statements : EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing mist or vapors.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P331 Do NOT induce vomiting.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

	607-026-00-7 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	(Central nervous system)	
xylene	1330-20-7 215-535-7 601-022-00-9 UK-20-2749242067-7-0000 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (Kidney, Liver, Central nervous system) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 7 - < 10
isophorone diisocyanate (IPDI) polymer	53880-05-0 500-125-5 01-2119488734-24	Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system)	>= 7 - < 10
1-methoxy-2-propylacetate	108-65-6 203-603-9 607-195-00-7 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	>= 5 - < 7
Solvent naphtha (petroleum), light arom. (CAS EU: 128601-23-0)	64742-95-6 918-668-5 UK-20-0537843089-5-0000	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 1 - < 2
ethylbenzene	100-41-4 202-849-4 601-023-00-4 UK-20-9702550300-	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 (Auditory system)	>= 1 - < 2

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913-30 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024

	0-0000 UK-20-0537843089- 5-0000	Asp. Tox. 1; H304 Aquatic Chronic 3; H412	
--	---------------------------------------	---	--

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

- General advice : Immediately remove contaminated clothing.
First aid personnel should pay attention to their own safety.
Keep patient warm and at rest.
Never give anything by mouth to an unconscious person.
In case of intoxication, call a poison control center or physician for treatment advice, taking the packaging or the label of the product.
Symptoms of poisoning may occur even after several hours, continue medical observation for at least 48 hours after the accident.
Move out of dangerous area.
- If inhaled : If breathed in, move person into fresh air.
If breathing is irregular or stopped, administer artificial respiration.
Call a physician or poison control center immediately.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Call a physician immediately.
- In case of eye contact : Call a physician immediately.
If easy to do, remove contact lens, if worn.
Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.
- If swallowed : Rinse mouth with water.
Do not induce vomiting due to aspiration hazard.
Keep at rest.
If swallowed, call a poison control center or doctor immediately.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

Risks : May be fatal if swallowed and enters airways.
May cause an allergic skin reaction.
May cause respiratory irritation.
May cause drowsiness or dizziness.
Repeated exposure may cause skin dryness or cracking.

When inhaled (e.g. during vomiting) risk of pulmonary oedema and/or pneumonia.
Risk of product entering the lungs on vomiting after ingestion.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No known specific antidote.
Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Dry powder
Foam
Carbon dioxide (CO₂)

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting : Fire will produce dense black smoke containing hazardous combustion products (see section 10).

Hazardous combustion products : Nitrogen oxides (NO_x)

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Appropriate breathing apparatus may be required.

Further information : Cool containers/tanks with water spray.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Avoid breathing vapours.
For non-emergency personnel:
Use personal protective equipment.
Ensure adequate ventilation, especially in confined areas.
Keep away from sources of ignition.
For emergency responders:
Advice on product handling can be found in sections 7 and 8 of this safety data sheet.

6.2 Environmental precautions

Environmental precautions : Do not allow uncontrolled discharge of product into the environment.
Avoid subsoil penetration.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth. Place in a suitable container. The contaminated area should be cleaned up immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): ethanol or isopropyl alcohol (50 parts); water (45 parts); concentrated ammonia solution (5 parts). A non-flammable alternative is: sodium carbonate (5 parts); water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in non-sealed container. Once this stage is reached, close container and dispose according to the waste regulations (see section 13).

Ensure adequate ventilation.

6.4 Reference to other sections

For disposal considerations see section 13.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Provide good ventilation of working area (local exhaust ventilation if necessary).
Do not return residues to the storage containers.
Smoking, eating and drinking are forbidden in application area. For personal protection see section 8. Comply with the health and safety at work laws.
When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.
The workplace should be equipped with an emergency shower and eye-rinsing facility.
Avoid contact with the skin, eyes and clothing.
Handle in accordance with good industrial hygiene and safety practice.
Open drum carefully as content may be under pressure.
Do not breathe vapors or spray mist.
Protect from moisture.
- Advice on protection against fire and explosion : Avoid all sources of ignition: heat, sparks, open flame. Product may charge electrostatically: always use earthing leads when transferring from one container to another and earth containers. It is recommended that operators should wear antistatic clothing and footwear. Solvent vapors are heavier than air and spread along floors. Vapor forms explosive mixtures with air.

The relevant fire protection measures should be noted. Use explosion-proof equipment.
- Hygiene measures : Remove contaminated clothing immediately and dispose of safely.
Wash hands before breaks and at the end of workday. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

- Further information on storage conditions : Keep in a cool, well-ventilated place. Avoid direct sunlight.
Close containers carefully once opened and store them upright in order to prevent any leakage. No smoking. No admission for unauthorised personnel. Exercise caution when opening to allow pressure release. Precautions should be taken to minimise exposure to atmospheric humidity or water: carbon

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

dioxide will be formed which in closed containers can result in pressurisation. Always keep in containers of same material as the original one. Observe label precautions.

Advice on common storage : Keep away from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohols and water. Uncontrolled exothermic reactions occur with amines and alcohols. The product reacts with water resulting in evolution of carbon dioxide. In closed containers, pressure build up could result in distortion, blowing and in extreme cases bursting of the container.

Packaging material : Suitable material: Carbon steel (Iron), tinned carbon steel (Tinplate)

7.3 Specific end use(s)

Specific use(s) : Please refer to the technical leaflet for further information.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
n-Butyl acetate	123-86-4	TWA	150 ppm 724 mg/m ³	GB EH40
		STEL	200 ppm 966 mg/m ³	GB EH40
		STEL	150 ppm 723 mg/m ³	2019/1831/E U
Further information: Indicative				
		TWA	50 ppm 241 mg/m ³	2019/1831/E U
Further information: Indicative				
HDI-Oligomer(Trimer)	28182-81-2	TWA	0.02 mg/m ³ (NCO)	GB EH40
		Further information: Capable of causing occupational asthma.		
		STEL	0.07 mg/m ³ (NCO)	GB EH40
Further information: Capable of causing occupational asthma.				
isobutyl acetate	110-19-0	TWA	150 ppm 724 mg/m ³	GB EH40
		STEL	187 ppm 903 mg/m ³	GB EH40

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 000000000504913 Date of last issue: 07.06.2025
30 Date of first issue: 13.03.2024

		TWA	50 ppm 241 mg/m ³	2019/1831/E U
	Further information: Indicative			
		STEL	150 ppm 723 mg/m ³	2019/1831/E U
	Further information: Indicative			
xylene	1330-20-7	TWA	50 ppm 220 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 441 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	50 ppm 221 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
1-methoxy-2-propylacetate	108-65-6	TWA	50 ppm 274 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 548 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 550 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	50 ppm 275 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
ethylbenzene	100-41-4	TWA	100 ppm 441 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned sub-			

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

	stances are those for which there are concerns that dermal absorption will lead to systemic toxicity.		
	STEL	125 ppm 552 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.		
	TWA	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative		
	STEL	200 ppm 884 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative		

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
HDI-Oligomer(Trimer)	28182-81-2	isocyanate-derived diamine (Isocyanates): 1 µmol/mol creatinine (Urine)	At the end of the period of exposure	GB EH40 BAT
xylene	1330-20-7	methyl hippuric acid: 650 Millimoles per mole creatinine (Urine)	After shift	GB EH40 BAT

Derived No Effect Level (DNEL)

Substance name	End Use	Routes of exposure	Potential health effects	Value
Ethyl 3-ethoxypropionate	Workers	Skin contact	Long-term systemic effects	102 mg/kg
	Workers	Inhalation	Long-term systemic effects	610 mg/m ³
	Workers	Skin contact	Long-term local effects	102 mg/cm ²
	Workers	Inhalation	Long-term local effects	610 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	24.2 mg/kg
	Consumers	Inhalation	Long-term systemic effects	72.6 mg/m ³
	Consumers	Oral	Long-term systemic effects	1.2 mg/kg

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

Predicted No Effect Concentration (PNEC)

Substance name	Environmental Compartment	Value
Ethyl 3-ethoxypropionate	Sewage treatment plant	50 mg/l
	Fresh water	0.061 mg/l
	Sea water	0.006 mg/l
	Fresh water sediment	0.419 mg/kg
	Sea sediment	0.042 mg/kg
	Soil	0.048 mg/kg

8.2 Exposure controls

Engineering measures

Ensure adequate ventilation.

Personal protective equipment

Eye/face protection : Required when there is a risk of eye contact.
Safety glasses with side-shields conforming to EN166

Hand protection

Remarks : Wear protective gloves. Any chemical protection glove certified according to EN ISO 374-1 is suitable: e.g. butyl rubber gloves - material thickness: 0.5 mm
Further information on penetration time is available from the manufacturer of the glove.
Data are based on information from the glove manufacturer, the raw material manufacturer or according to specifics of the product components.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Request information on glove permeation properties from the glove supplier.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Preventive skin protection
Suitable materials for short-term contact (recommended: At least protective index 2, corresponding > 30 minutes of permeation time according to EN ISO 374-1)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

- Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1):
Suitable materials against splashes (recommended: At least protective index 1, corresponding > 10 minutes of permeation time according to EN ISO 374-1)
- Skin and body protection : Personnel should wear antistatic, flame-retardant clothing made of natural fibres and/or heat-resistant synthetic fibres. chemical-resistant disposable coveralls
- Respiratory protection : Suitable respiratory equipment:
full face mask with AB2P3 class combination filter
In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Protective measures : Do not breathe vapour/spray.
Eye wash fountains and safety showers must be easily accessible.

Under cool dry conditions, it is possible for the isocyanate to remain unreacted in the paint film for up to 30 hours after application.

Respiratory protective equipment should be worn by spray booth operatives.

Avoid contact with the skin, eyes and clothing.
Handle in accordance with good industrial hygiene and safety practice.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Appearance : liquid
Color : colorless
Odor : aromatic
pH : substance/mixture reacts with water
- Melting point/freezing point : not determined
- Boiling point/boiling range : not determined
- Flash point : 26 °C
Method: ISO 3679

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

Upper explosion limit / Upper flammability limit	:	not determined
Lower explosion limit / Lower flammability limit	:	> 35 g/m ³
Vapor pressure	:	not determined (20 °C) not determined (50 °C)
Density	:	0.976 g/cm ³ (20 °C)
Solubility(ies)	:	
Water solubility	:	not determined
Partition coefficient: n-octanol/water	:	not applicable for mixtures
Autoignition temperature	:	> 200 °C
Decomposition temperature	:	No decomposition if stored and handled as prescribed/indicated.
Viscosity	:	
Viscosity, kinematic	:	7.3 mm ² /s (23 °C) not determined (40 °C)
Flow time	:	> 30 s at 23 °C Cross section: 3 mm Method: ISO 2431
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.

9.2 Other information

Flammability (liquids)	:	Flammable liquid and vapour.
Self-heating substances	:	The substance or mixture is not classified as self heating.
Metal corrosion rate	:	Not corrosive to metals.
Particle size	:	The substance / product is marketed or used in a non solid or granular form.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Vapours may form ignitable mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Avoid direct contact with water.
Heat, flames and sparks.
Avoid direct sunlight.

10.5 Incompatible materials

Materials to avoid : Keep away from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohols and water. Uncontrolled exothermic reactions occur with amines and alcohols. The product reacts with water resulting in evolution of carbon dioxide. In closed containers, pressure build up could result in distortion, blowing and in extreme cases bursting of the container.

10.6 Hazardous decomposition products

Isocyanates
Hydrogen cyanide (hydrocyanic acid)
Nitrogen oxides (NO_x)

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Product:

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Skin corrosion/irritation

Repeated exposure may cause skin dryness or cracking.

Components:

n-Butyl acetate:

Assessment : Repeated exposure may cause skin dryness or cracking.

isobutyl acetate:

Assessment : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation.

May cause drowsiness or dizziness.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration toxicity

May be fatal if swallowed and enters airways.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Components:

n-Butyl acetate:

Partition coefficient: n-octanol/water : Pow: 200 (25 °C)
log Pow: 2.3 (25 °C)
pH: 7
Method: OECD Test Guideline 117
GLP: yes

HDI-Oligomer(Trimer):

Partition coefficient: n-octanol/water : log Pow: 9.81 (25 °C)

isobutyl acetate:

Partition coefficient: n-octanol/water : log Pow: 2.3 (25 °C)
pH: 7
Method: OECD Test Guideline 117
GLP: yes

xylene:

Partition coefficient: n-octanol/water : log Pow: 3.12 - 3.20 (25 °C)
GLP: no
Remarks: Information taken from reference works and the literature.

1-methoxy-2-propylacetate:

Partition coefficient: n-octanol/water : log Pow: 1.2 (20 °C)
pH: 6.8
Method: OECD Test Guideline 117
GLP: yes

Solvent naphtha (petroleum), light arom. (CAS EU: 128601-23-0):

Partition coefficient: n-octanol/water : log Pow: 3.17

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

octanol/water	GLP: no
ethylbenzene:	
Partition coefficient: n-octanol/water	: Pow: 4,170 (20 °C) log Pow: 3.6 (20 °C) pH: 7.8 GLP: yes

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting potential : This substance/mixture does not contain components considered to have endocrine disrupting properties for environment according to UK REACH Article 57(f) at levels of 0.1% or higher.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of isocyanate waste in dry containers and never mix together with other wastes (reaction, dangerous pressure build up).

Do not discharge into drains/surface waters/groundwater.
Observe national and local legal requirements.

Contaminated packaging : Residues in empty containers should be neutralised with decontaminant (see section 6).
Packaging that is not properly emptied must be disposed of as the unused product.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

SECTION 14: Transport information

14.1 UN number

ADN : UN 1866
ADR : UN 1866
RID : UN 1866
IMDG : UN 1866
IATA : UN 1866

14.2 UN proper shipping name

ADN : RESIN SOLUTION
ADR : RESIN SOLUTION
RID : RESIN SOLUTION
IMDG : RESIN SOLUTION
IATA : RESIN SOLUTION

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	: 3	
ADR	: 3	
RID	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADN
Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

ADR
Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

RID

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable liquid

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Conditions of restriction for the following entries should be considered:
Number on list 3, 20

Number on list 3

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

P5c

Control of Major Accident Hazards Regulations 2015 (COMAH) P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 61.62 %

Volatile organic compounds (VOC) content: 601.41 g/l
VOC content excluding water

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

Details relating to the VOC Directive 2004/42/EC:	
Subcategory as indicated in Annex IIB:	dropped
Limit value for maximum VOC content as specified in Annex IIB:	dropped

15.2 Chemical Safety Assessment

Assessment of safe use has been performed for the mixture and the result is documented in section 7 and 8 of the SDS

SECTION 16: Other information

Full text of H-Statements

H225	: Highly flammable liquid and vapor.
H226	: Flammable liquid and vapor.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H373	: May cause damage to organs through prolonged or repeated exposure.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitization
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2019/1831/EU	: Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	: UK. Biological monitoring guidance values
2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
2019/1831/EU / TWA	: Limit Value - eight hours

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version 3.2 Revision Date: 17.12.2025 SDS Number: 0000000000504913 Date of last issue: 07.06.2025
Date of first issue: 13.03.2024
30

2019/1831/EU / STEL : Short term exposure limit
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information : Restricted to professional users.
For multi-pack systems observe material safety data sheets of all components.

Classification of the mixture:

Flam. Liq. 3 H226
Skin Sens. 1 H317
STOT SE 3 H335

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

50-15 0,5L 2K Hardener Fast 0,5L Steel drums

Version	Revision Date:	SDS Number:	Date of last issue: 07.06.2025
3.2	17.12.2025	0000000000504913 30	Date of first issue: 13.03.2024

STOT SE 3	H336	Calculation method
Asp. Tox. 1	H304	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN